



224/225 Ritter Shroud Assembly Installation

Complete Ritter Shroud Kit (002-10031-00)

Outer Shroud RH (002-10047-00)

Lower Mid Shroud Set (002-10271-00)

Mid Shroud Assembly

Outer Shroud LH

Upper Mid Shroud Set

(002-10032-01)

(002-10048-00)

(002-10272-00)

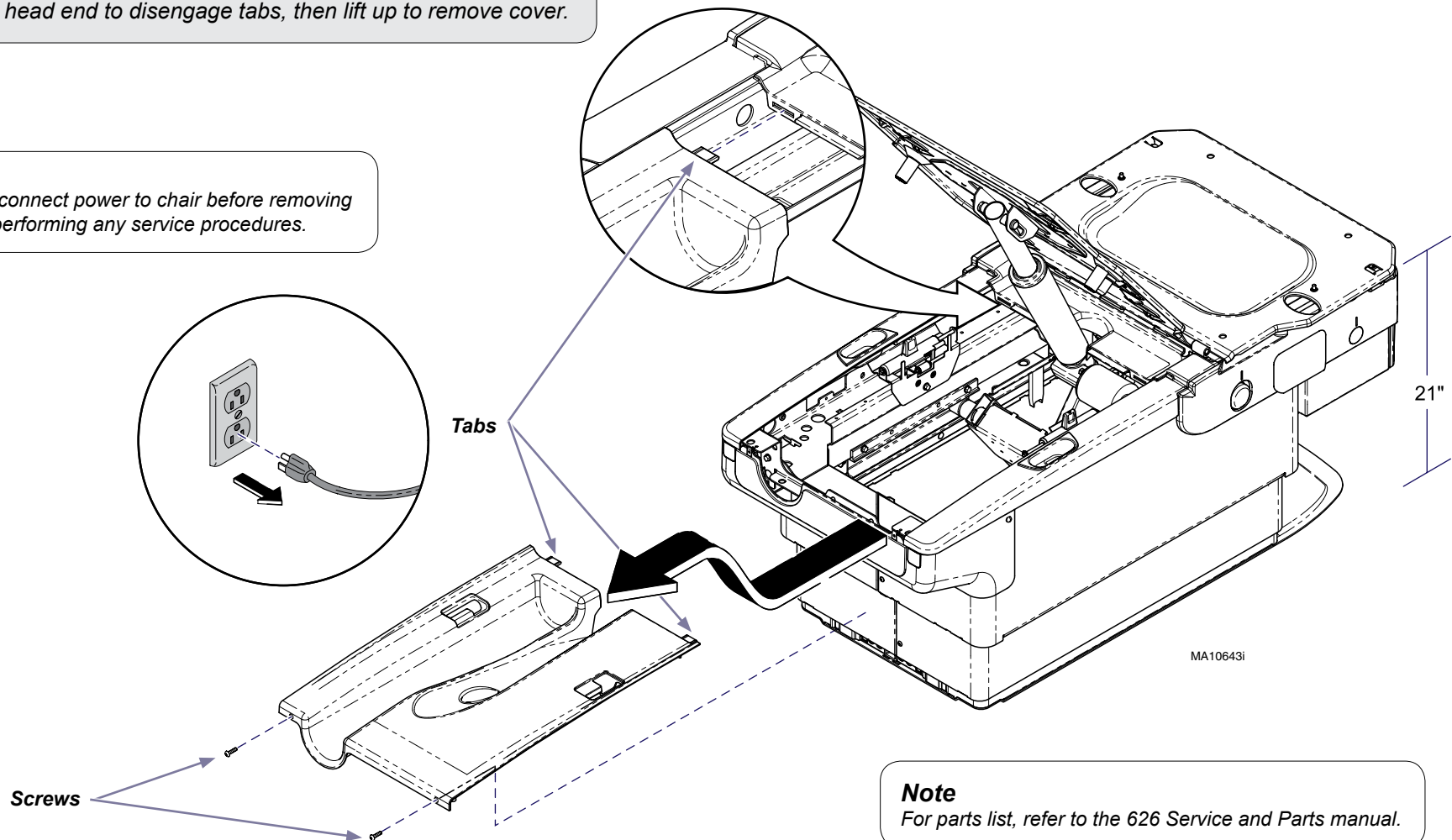
Step 1: Remove Top Cover

- A) Position chair to approximately 21" from the top of chair frame to floor.
- B) Unplug chair.
- C) Remove two screws from back of Top Cover.
- D) Pull cover toward head end to disengage tabs, then lift up to remove cover.



Caution

Always disconnect power to chair before removing covers or performing any service procedures.



Note

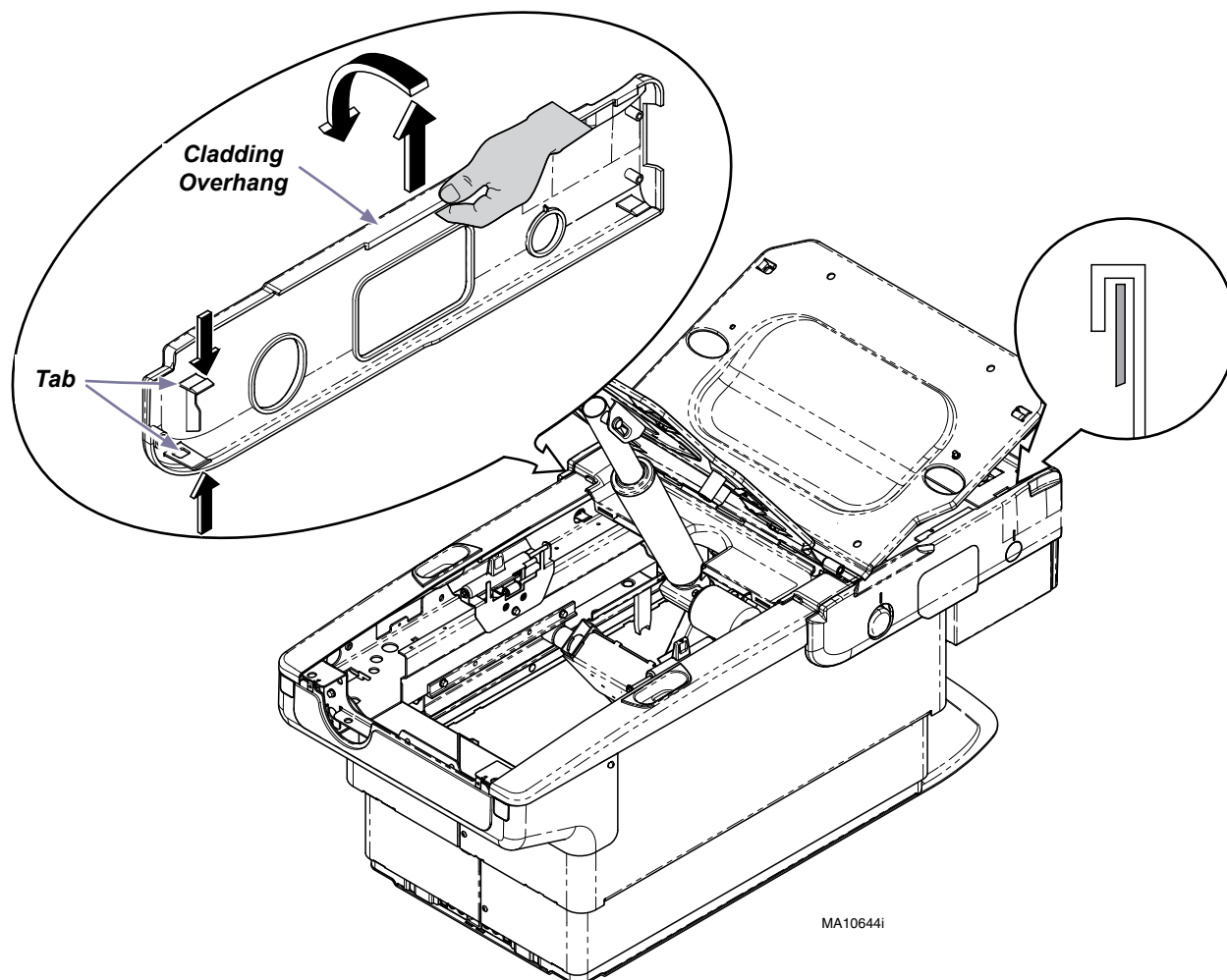
For parts list, refer to the 626 Service and Parts manual.

Note

Remove all accessories (ex. chair arms) before performing this procedure.

Step 2: Remove Side Cladding.

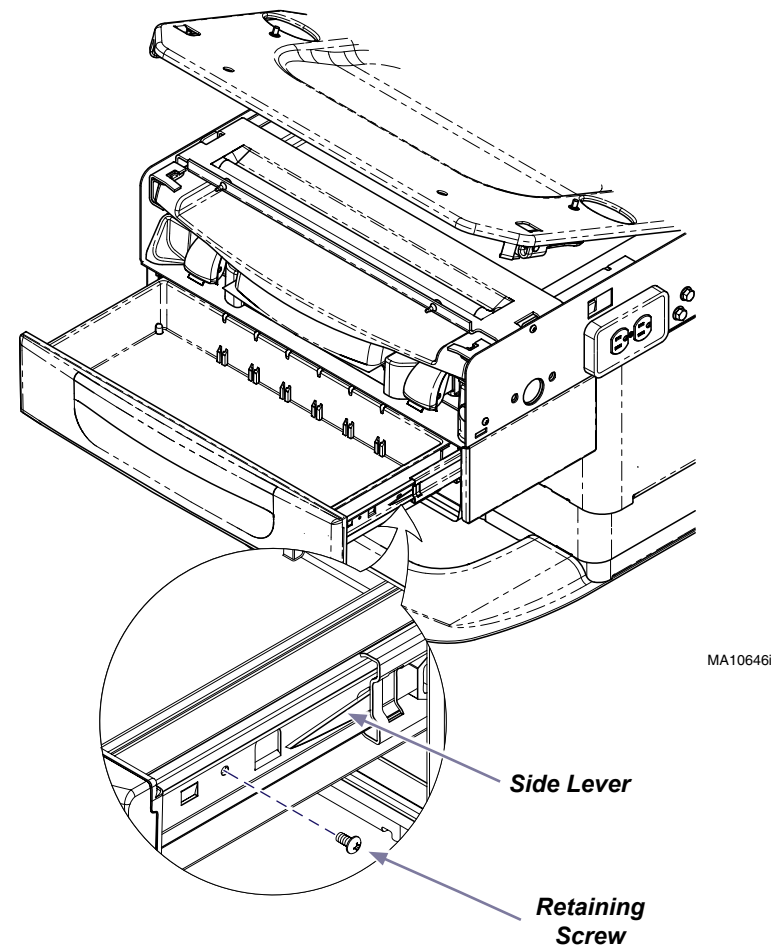
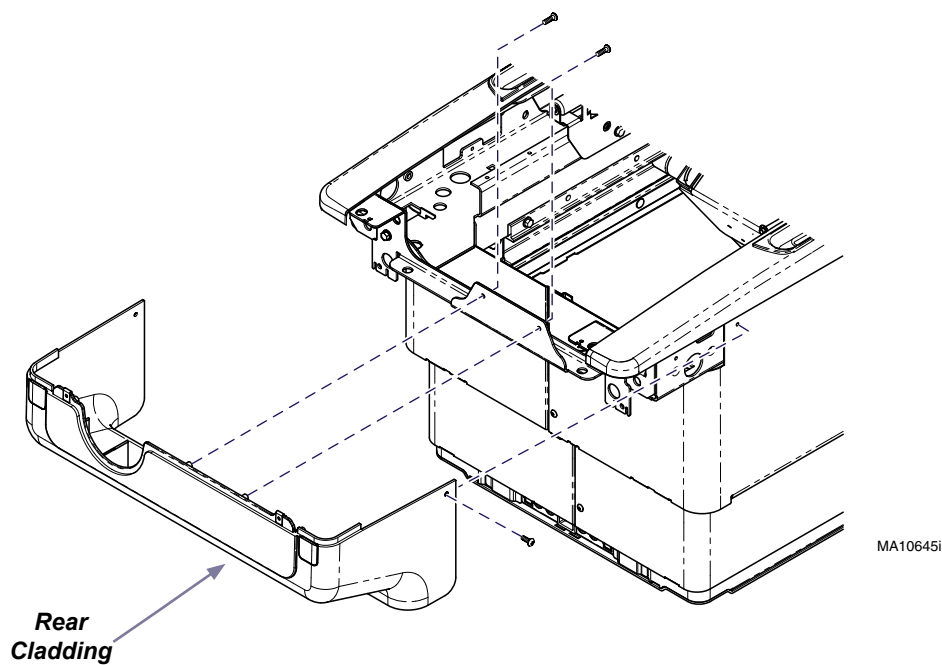
- A) Locate tabs inside at center of chair (footrest must be extended). Push down on top tab and up on bottom tab. Pull cladding away from chair.
- B) Pull up on Cladding overhang, and remove.
- C) Repeat process for opposite side.



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Step 3: Remove Rear Cladding

- A) Remove two screws from outside corners of Rear Cladding.
- B) Remove two screws from inside center of Rear Cladding.
- C) Remove Rear Cladding.



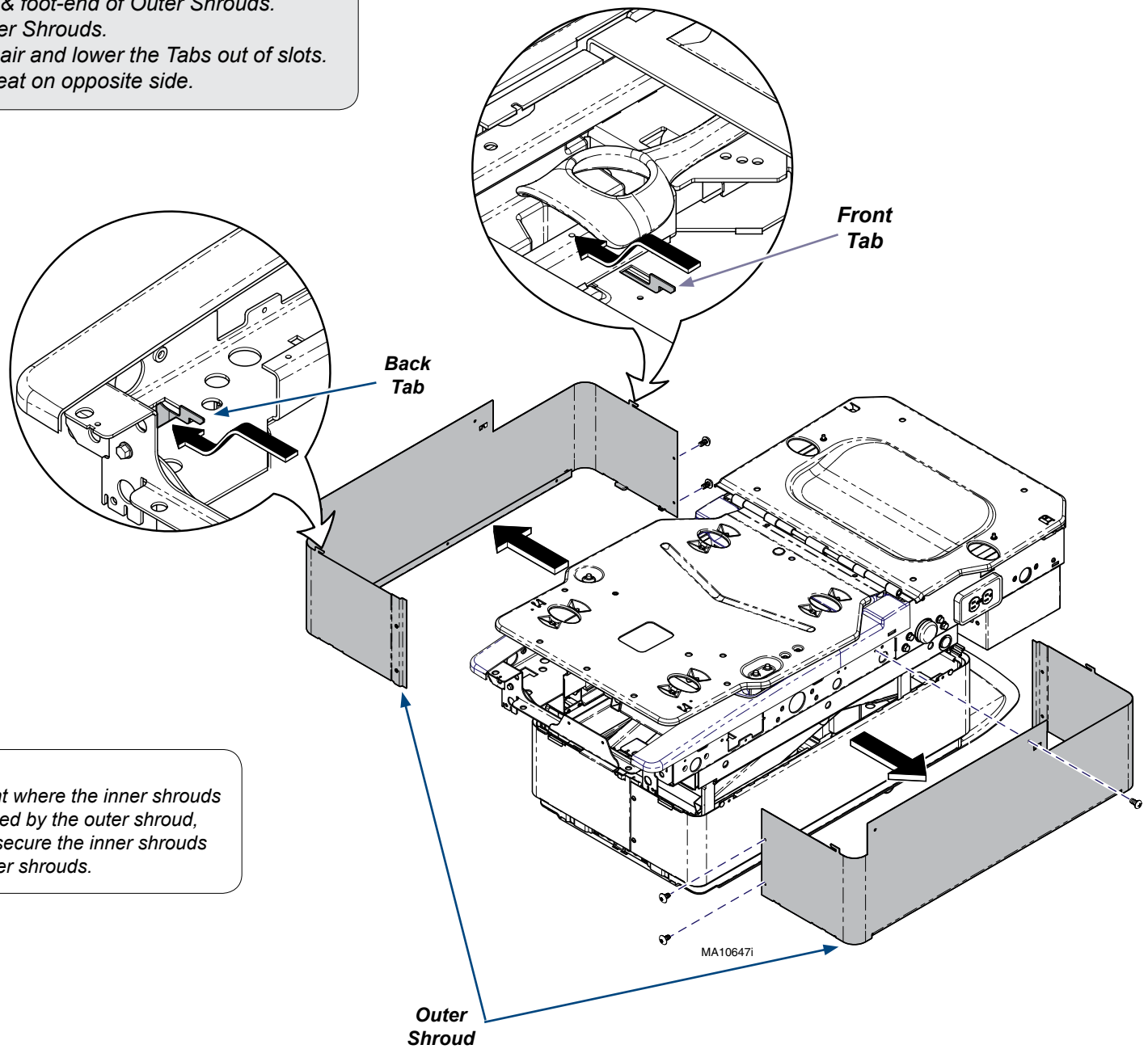
Step 4: Remove front drawer

- A) Remove Retaining Screw. (located on one side only)
- B) Push LH side lever UP and RH side lever DOWN.
- C) Remove drawer by pulling straight out.

Note: Side levers are clear plastic

Step 5: Remove Outer Shroud.

- A) Remove screws from head-end & foot-end of Outer Shrouds.
- B) Remove screw from side of Outer Shrouds.
- C) Pull Outer Shroud away from chair and lower the Tabs out of slots.
- D) Remove Outer Shroud, and repeat on opposite side.

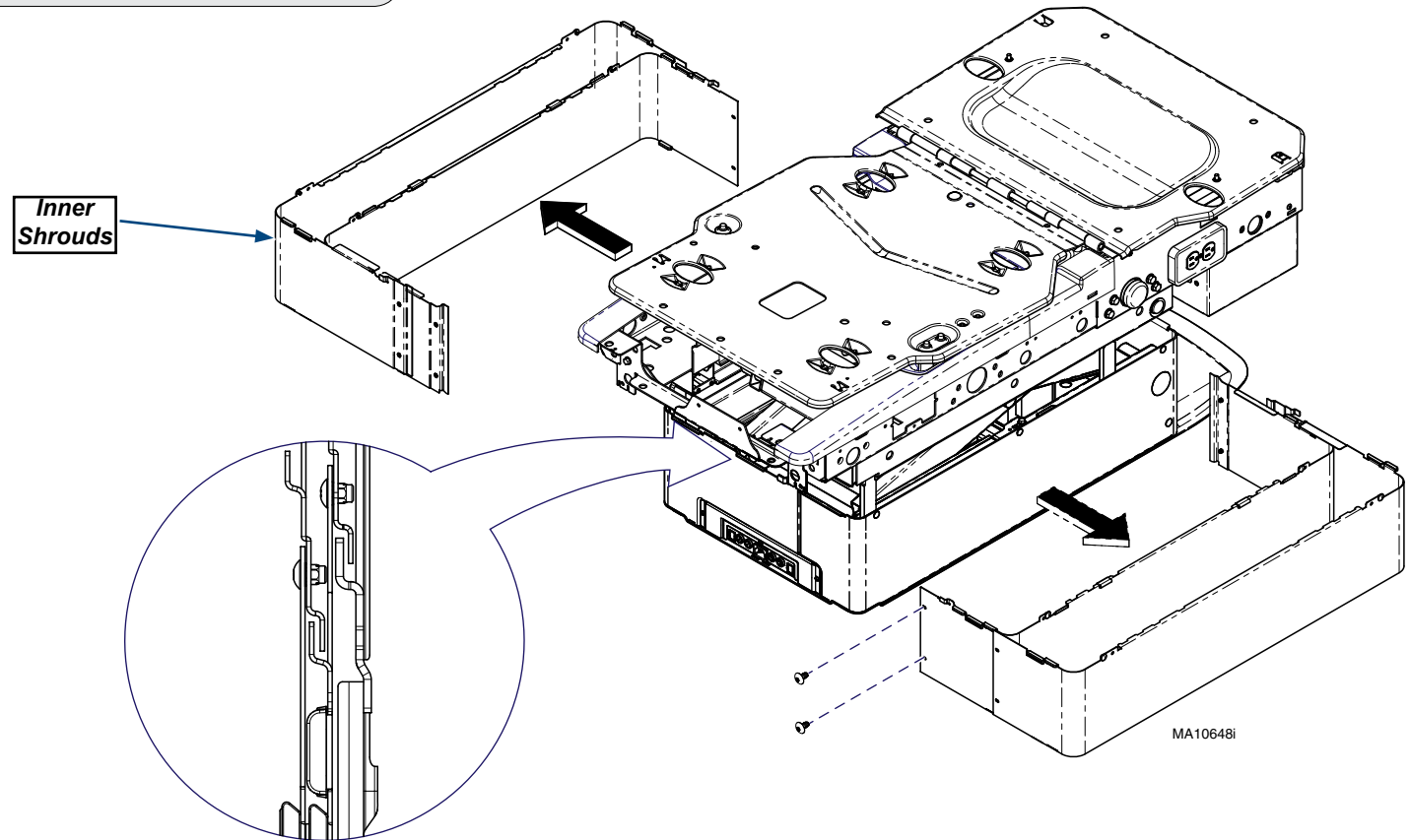


Equipment Alert

If the chair is at a height where the inner shrouds are being lifted/supported by the outer shroud, care must be taken to secure the inner shrouds while removing the outer shrouds.

Step 6: Remove Inner Shrouds.

- A) Remove screws from head-end & foot-end of Inner Shroud
- B) Pull Inner Shroud away from chair to Remove. Repeat on remaining Shrouds.



Step 7: Reassemble Chair with New Shrouds (Reverse Order)

- A) Install Inner Shrouds by pairing them up and screwing ends together.
- B) Install outer shroud by inserting Front & Back Tabs into chair frame. Install screws into sides of chair frame and ends of shrouds.
- C) Install Front Drawer into slides and secure with retaining screw.
- D) Position and secure Rear Cover with screws.
- E) Install Side Cladding by hooking top edge onto chair, then pushing in at tab locations until they engage the chair frame.
- F) Position top cover in place while engaging tabs into chair, secure with two screws.